## Glossary of Envelope Terms

Like most industries, the envelope industry has its own technical terms or jargon. The following list summarises many of the terms and definitions used.

Diamond shape or V-flap opening on the long edge, also known as invitation envelopes.

Special type of wallet incorporating a perforated flap extension from the throat e.g. Barclaycard cash envelope. BANGTAIL Manilla Paper with a weave effect finish, traditionally used for Heavy weight manilla papers typically in 115gsm. BASKETWEAVE

Envelopes made to customer specifications, not from stock. **BESPOKE** 

BIODEGRADABLE / RECYCLABLE

These envelopes can be recycled and will biodegrade, so do not need to be used for landfill.

BLANK FED Envelopes manufactured from flat sheets, punched out and made up.

BOARD BACK Generally a pocket made with a cardboard back & paper front. 120gsm paper and around 1000 micron board.

Business Reply Envelope – normally an undersize DL (105 x 216mm or 102 x 216mm) also an undersize C5 (155 x 220mm) is now BRE

available and gaining popularity.

An envelope made from card, for instance our Premium Optima range, not to be confused with an envelope that you would send a **CARD ENVELOPE** 

greetings card in. In this case this would refer to our Purely Everyday envelopes.

**COLOUR WASH CORN STARCH** 

Printing technique used to give a tinted or coloured effect, often relates to internal opaque's.

WINDOW FILM

Normal window films will not biodegrade, however using corn starch window film it will, under the right conditions, biodegrade in

30 days. See our recycled range.

DIAMOND

**ENVELOPE PRESS** A make of envelope printing press, good for larger sizes such as C3, board backs and gussets.

DRILLED HOLES Holes drilled normally in internal mail transit pockets, used to check for inserts.

**ENDURO** Tear resistant material made from a tri-laminate of Paper / Polythene / Paper, fully overprintable, an alternative to Tyvek. FLEXO Printing technique carried out during manufacture or printing in-line, for large quantities not up to the quality of litho printing.

Stands for Forestry Stewardship Council, gives full traceability on raw materials such as pulp/paper.

GLASSINE Paper based material used for window and some wage and photographic pockets.

**GREETING CARD** 

A gummed envelope with a diamond flap usually used for greetings cards and invitations and sometimes referred to as a 'Banker'. **ENVELOPES** 

GSM / GRAMMAGE Determines the weight of the paper, measured in g/m<sup>2</sup>.

**GUMMED** Refers to the envelope sealing method that requires moistening to seal, refer to the gummed sealing section of this guide. **GUSSET** Normally a pocket envelope with expandable sides. Can be block bottom or V-bottom. All our stock is V-bottom as it is suitable

for over printing.

A make of envelope printing press most commonly used in the industry. Available in 2 and 4 colour and more recently 5, with dryers HALM JET PRESS

that enable the envelope to be printed 4 colours on face and 1 colour on the flap (i.e. return address) in one pass, known as EM 5000. Is a form of Peel & Seal adhesive, a narrow band of adhesive with a heavier gram weight than normal gives a shelf life of 5 years, looks

**POWER SEAL** similar to double sided tape adhesive.

INVITATION ENVELOPES A gummed envelope with a diamond flap usually used for greetings cards and invitations and sometimes referred to as a 'Banker'. LASER WINDOW FILM

This window film is double the thickness of normal film enabling it to go through laser / digital printers without melting in the

machine. It measures 40-50 microns as opposed to standard 22 mm.

**MACHINABLE** Envelope for use on an inserting/mailing machine. MAILING WALLET As machinable.

MATT COATED Envelopes made from coated paper designed for full colour overprint

MICRON Describes the thickness of paper in 1mm/1000

**OPAQUE** Printed design or wash inside an envelope typically for security.

Reference for shades of print colours – each one has an individual number. Also referred to as PMS colour (Pantone Maching System). PANTONE PAS 2020 Responsible mail - run by Royal Mail offering cheaper postal rates for environmentally sound mailings - our three recycled ranges meets

the necessary criteria.

Programme for the endorsement of Forest Certification Schemes, gives full product traceability. PEFC

Litho printing on both sides of an envelope at the same time. **PERFECTING** 

'Pricing in Proportion' is how The Royal Mail now charge for posting of mail, based primarily on the size of the envelope, small letter,

large letter, parcel.

**POCKET** Envelope with opening on short side. Postage Paid Impression e.g. 1st Class, Mailsort.

**RECYCLED** Envelopes made from post consumer waste, see our three Recycled ranges. REEL FED Envelope manufactured from reels of paper, most cost effective from out envelope

Refers to the sealing method where the two flaps are pressed together to form an instant bond. SELF-SEAL SECURITY SLITS Small slits in the flap of some self seal envelopes designed as 'tear points' for tamper proof security.

SHELF LIFE Useable life of an envelope. Generally applied to Self Seal and Peel & Seal envelopes. Top of the side-flaps of a wallet. Can be a critical design aspect for inserting machines. **SHOULDER** 

SET-OFF This is where the print on one envelope marks on another. UV driers will avoid this ensuring the envelope is dry when going onto the

A type of fastener for the envelope flap, where a string is looped around two washers to enable re-use in internal mail applications. STRING & WASHER

Gap between the score line and back flap of a wallet. Can be a critical design aspect for inserting machines. THROAT

THUMB CUT Shape cut from a topless pocket or wallet, normally a semi circle.

**TOPLESS** Pocket or wallet without a flap.

Fitted to the back of the envelope press, it enables substrates such as matt coated envelopes to be printed without risk of set-off. **UV DRYER** 

WALLET Envelope with opening on the long edge.

The Rolls Royce of envelope presses, more expensive that the other two mentioned, strongly built and with heavy roller power which W & D 212/214

is ideal for solid blocks of printed colour. The 212 is two colour whilst the 214 is four colour.

Reel fed machine specifically used for producing gummed wallet envelopes up to oversize C5. Has the mantle of the most popular W & D 102

envelope manufacturing machine ever.

Envelope press specifically for the production of larger format pocket envelopes particularly C4 size. W & D 249